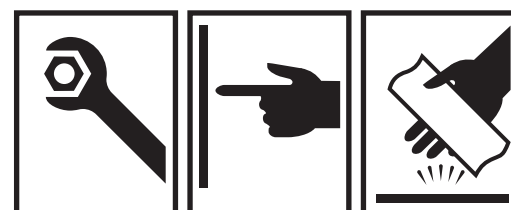
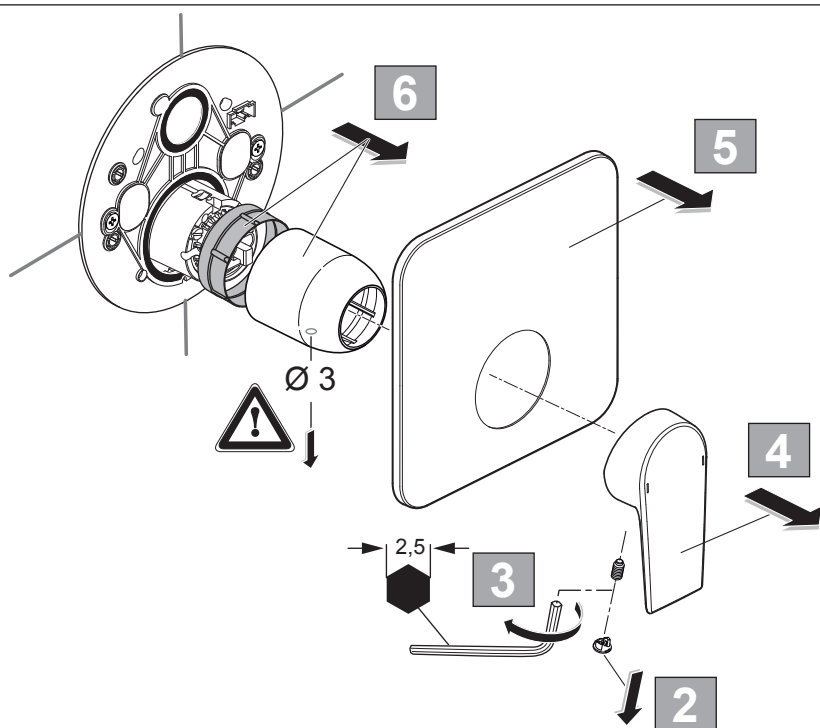


Diagram illustrating the assembly of a washing machine door, showing various components and their assembly sequence:

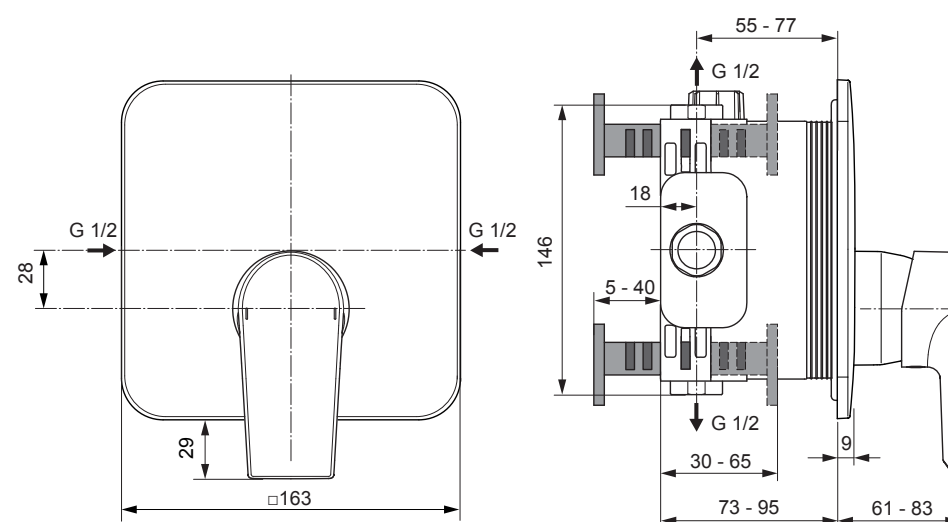
- Top Section:** Shows the main door panel (12) and the door frame (30). Components include:
 - 1: Door handle assembly
 - 2: Door lock assembly
 - 3: Door latch assembly
 - 4: Door seal components
 - 5: Door hinge assembly
 - 6: Door hinge pin
 - 7: Door hinge cap
 - 8: Door hinge bush
 - 9: Door hinge bracket
 - 10: Door hinge plate
 - 11: Door hinge cap
 - 13: Door hinge assembly
 - 14: Door hinge pin
 - 15: Door hinge cap
 - 16: Door hinge bush
 - 17: Door hinge bracket
 - 18: Door hinge plate
 - 19: Door hinge cap
 - 20: Door hinge bush
 - 21: Door hinge bracket
 - 22: Door hinge plate
 - 23: Door hinge cap
 - 24: Door hinge bush
 - 25: Door hinge bracket
 - 26: Door hinge plate
 - 27: Door hinge cap
 - 28: Door hinge bush
 - 29: Door hinge bracket
 - 30: Door frame
- Bottom Section:** Shows the door seal (29) and the door frame (30). Components include:
 - 1: Door seal assembly
 - 2: Door seal components
 - 3: Door seal components
 - 4: Door seal components
 - 5: Door seal components
 - 6: Door seal components
 - 7: Door seal components
 - 8: Door seal components
 - 9: Door seal components
 - 10: Door seal components
 - 11: Door seal components
 - 12: Door seal components
 - 13: Door seal components
 - 14: Door seal components
 - 15: Door seal components
 - 16: Door seal components
 - 17: Door seal components
 - 18: Door seal components
 - 19: Door seal components
 - 20: Door seal components
 - 21: Door seal components
 - 22: Door seal components
 - 23: Door seal components
 - 24: Door seal components
 - 25: Door seal components
 - 26: Door seal components
 - 27: Door seal components
 - 28: Door seal components
 - 29: Door seal components
 - 30: Door seal components

Assembly instructions:

- 1. Insert the door handle (1) into the door panel (12).
- 2. Insert the door lock (2) into the door panel (12).
- 3. Insert the door latch (3) into the door panel (12).
- 4. Insert the door seal (4) into the door panel (12).
- 5. Insert the door hinge (5) into the door panel (12).
- 6. Insert the door hinge pin (6) into the door hinge (5).
- 7. Insert the door hinge cap (7) into the door hinge (5).
- 8. Insert the door hinge bush (8) into the door hinge (5).
- 9. Insert the door hinge bracket (9) into the door hinge (5).
- 10. Insert the door hinge plate (10) into the door hinge (5).
- 11. Insert the door hinge cap (11) into the door hinge (5).
- 12. Insert the door hinge bush (12) into the door hinge (5).
- 13. Insert the door hinge bracket (13) into the door hinge (5).
- 14. Insert the door hinge pin (14) into the door hinge (5).
- 15. Insert the door hinge cap (15) into the door hinge (5).
- 16. Insert the door hinge bush (16) into the door hinge (5).
- 17. Insert the door hinge bracket (17) into the door hinge (5).
- 18. Insert the door hinge plate (18) into the door hinge (5).
- 19. Insert the door hinge cap (19) into the door hinge (5).
- 20. Insert the door hinge bush (20) into the door hinge (5).
- 21. Insert the door hinge bracket (21) into the door hinge (5).
- 22. Insert the door hinge plate (22) into the door hinge (5).
- 23. Insert the door hinge cap (23) into the door hinge (5).
- 24. Insert the door hinge bush (24) into the door hinge (5).
- 25. Insert the door hinge bracket (25) into the door hinge (5).
- 26. Insert the door hinge plate (26) into the door hinge (5).
- 27. Insert the door hinge cap (27) into the door hinge (5).
- 28. Insert the door hinge bush (28) into the door hinge (5).
- 29. Insert the door seal (29) into the door panel (12).
- 30. Insert the door frame (30) into the door panel (12).



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